### **Quality Used Heat Treating Equipment**

#### Item V-1205 – Abar Ipsen 6-Bar Vacuum Furnace

Manufacturer: Abar Ipsen

Type: Horizontal Vacuum Furnace

Model: 6 Bar

Condition: Very good condition, still in operation

**Inside Dimensions:** 48" diameter x 72" deep

Load Area: 36" wide x 72" deep x 30" high

Maximum Temp:  $2500^{\circ}F / 1371^{\circ}C$  (uniform within  $\pm 10^{\circ}F$ 

Ultimate Pressure: 10-3 Torr range
Maximum Load: 3500 pounds gross
Heating Elements: Graphite one (1) zone
Thermocouples: Nickel/Moly-Nickel
Electrical: 460V / 3-Phase / 60Hz

Cooling Fan: 2-speed: 125 HP/31 HP at 3600/1800 RPM Insulation: Rigid graphite board with coated hot face

**Controls:** 

Temp Control: Honeywell UMC 800

Vacuum Control: Recorder/Controller with partial pressure point

**Pumps:** 

Mechanical Pump: Stokes 412 Booster Pump: Roots 615



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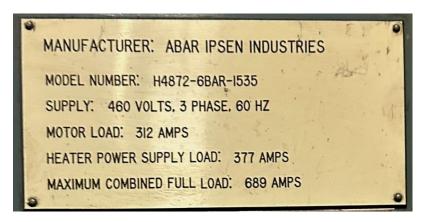
Heat Treat Equipment - www.heattreatequip.com 42056 Michigan Ave, Canton, MI 48188 Office: (734) 331-3939 - Fax: (734) 331-3915

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NOTE: equipment is sold "AS IS, WHERE IS" and buyer shall indemnify seller against and hold seller harmless from any and all claims, actions and damages arising out of the possession, operation, condition or use of the equipment. Seller suggests that you contact the manufacture for important information pertaining to safety and proper use and operation of the above equipment. For safety reasons, we request that you do not place the equipment into service until you have received current safety instructions from the manufacturer. Specifications are taken with care, but are not certified. No warranties or guarantees, written or implied.